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**CLAIMS**

1. A substrate dividing method comprising the steps of:

5 irradiating a substrate with laser light while positioning a light-converging point within the substrate, so as to form a modified region due to multiphoton absorption within the substrate, and causing the modified region to form a starting point region for cutting along a line along which the substrate should be cut in the substrate inside  
10 by a predetermined distance from a laser light incident face of the substrate; and

grinding the substrate after the step of forming the starting point region for cutting such that the substrate attains a predetermined thickness.

15 2. A substrate dividing method according to claim 1, wherein the substrate is a semiconductor substrate.

3. A substrate dividing method according to claim 2, wherein the modified region is a molten processed region.

20 4. A substrate dividing method according to claim 1, wherein the substrate is an insulating substrate.

5. A substrate dividing method according to one of claims 1 to 4, wherein a front face of the substrate is formed with a functional device; and

25 wherein a rear face of the substrate is ground in the step of grinding the substrate.

6. A substrate dividing method according to claim

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5, wherein the step of grinding the substrate includes a step of subjecting the rear face of the substrate to chemical etching.

7. A substrate dividing method comprising the steps of:

irradiating a substrate with laser light while positioning a light-converging point within the substrate under a condition with a peak power density of at least  $1 \times 10^8$  (W/cm<sup>2</sup>) at the light-converging point and a pulse width of 1  $\mu$ s or less, so as to form a modified region including a crack region within the substrate, and causing the modified region to form a starting point region for cutting along a line along which the substrate should be cut in the substrate inside by a predetermined distance from a laser light incident face of the substrate; and

grinding the substrate after the step of forming the starting point region for cutting such that the substrate attains a predetermined thickness.

8. A substrate dividing method comprising the steps of:

irradiating a substrate with laser light while positioning a light-converging point within the substrate under a condition with a peak power density of at least  $1 \times 10^8$  (W/cm<sup>2</sup>) at the light-converging point and a pulse width of 1  $\mu$ s or less, so as to form a modified region including a molten processed region within the substrate, and causing

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thetommodifiedregiontoforma startingpoint region for cutting  
along a line along which the substrate should be cut in the  
substrate inside by a predetermined distance from a laser  
light incident face of the substrate; and

5 grinding the substrate after the step of forming the  
starting point region for cutting such that the substrate  
attains a predetermined thickness.

9. A substrate dividing method comprising the steps  
of:

10 irradiating a substrate with laser light while  
positioning a light-converging point within the substrate  
under a condition with a peak power density of at least  $1 \times 10^8$  (W/cm<sup>2</sup>) at the light-converging point and a pulse width  
of 1 ns or less, so as to form a modified region including  
15 a refractive index change region which is a region with a  
changed refractive index within the substrate, and causing  
thetommodifiedregiontoforma startingpoint region for cutting  
along a line along which the substrate should be cut in the  
substrate inside by a predetermined distance from a laser  
20 light incident face of the substrate; and

grinding the substrate after the step of forming the  
starting point region for cutting such that the substrate  
attains a predetermined thickness.

25 10. A substrate dividing method comprising the steps  
of:

irradiating a substrate which is made of a semiconductor

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material with laser light while positioning a light-converging point within the substrate under a condition with a peak power density of at least  $1 \times 10^8$  (W/cm<sup>2</sup>) at the light-converging point and a pulse width of 1  $\mu$ s or less, 5 so as to form a modified region within the substrate, and causing the modified region to form a starting point region for cutting along a line along which the substrate should be cut in the substrate inside by a predetermined distance from a laser light incident face of the substrate; and 10 grinding the substrate after the step of forming the starting point region for cutting such that the substrate attains a predetermined thickness.

11. A substrate dividing method comprising the steps of:

15 irradiating a substrate which is made of a piezoelectric material with laser light while positioning a light-converging point within the substrate under a condition with a peak power density of at least  $1 \times 10^8$  (W/cm<sup>2</sup>) at the light-converging point and a pulse width of 1  $\mu$ s or less, 20 so as to form a modified region within the substrate, and causing the modified region to form a starting point region for cutting along a line along which the substrate should be cut in the substrate inside by a predetermined distance from a laser light incident face of the substrate; and 25 grinding the substrate after the step of forming the starting point region for cutting such that the substrate

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attains a predetermined thickness.

12. A substrate dividing method comprising the steps of:

5 irradiating a substrate which is made of a semiconductor material with laser light while positioning a light-converging point within the substrate, so as to form a molten processed region within the substrate, and causing the molten processed region to form a starting point region for cutting along a line along which the substrate should  
10 be cut in the substrate inside by a predetermined distance from a laser light incident face of the substrate; and grinding the substrate after the step of forming the starting point region for cutting such that the substrate attains a predetermined thickness.

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